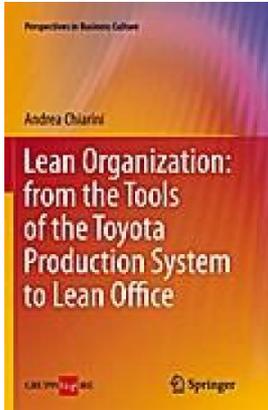


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LEAN ORGANIZATION: FROM THE TOOLS OF THE TOYOTA PRODUCTION SYSTEM TO LEAN OFFICE



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